

# FLOWX3 F3.80 Oval Gear Flow Sensor



The new line of oval gear flow sensors F3.80 has been designed following the main industrial application requirements: high mechanical resistance and reliable performances. These sensors are suitable to measure a wide range of liquid viscosities with a very high accuracy and repeatability. The sensors can be fixed to flexible or rigid pipes via 1/4" GAS threaded process connections. The construction materials, ECTFE (Halar®) or PP or Stainless steel, provide high strength and chemical resistance.

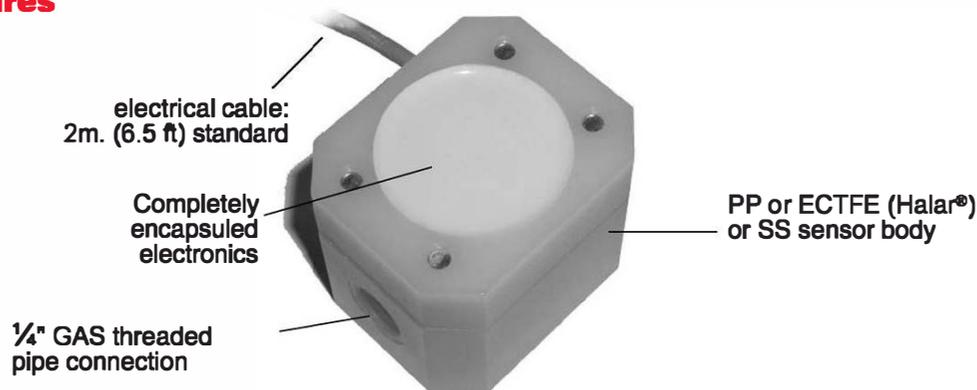
## Main Features

- Compact dimensions.
- Easy installation.
- High chemical resistance.
- High viscosity fluids measurement.
- Low pressure loss.

## Applications

- Chemical industry
- Laboratory plants
- Dosing systems
- Pulsating flows measurement
- High viscosity and not conductive fluid measurement
- Oil measurement

## Technical Features



## Operating Principle

The sensor body contains two oval gears set into rotation by a flowing fluid. The two gears are meshed at 90° to define a fixed fluid volume pumped out every rotation.

Two permanent magnets are positioned into each gear and a Hall effect sensor detects the magnetic field generating a square wave signal output with frequency proportional to the number of fluid volumes pumped out.

## Technical Data

### General

- **Flow Rate Range:**
  - F3.81.H: 10 to 100 l/h (0.044 up to 0.44 gpm)
  - F3.81.H: 25 to 150 l/h (0.11 up to 0.66 gpm).
- **Linearity:** 1 % of reading.
- **Repeatability:** < 0,3% of reading.
- **Working Temperature:** -10°C to 60°C (14°F to 140°F).
- **Max. Fluid Viscosity :** 1000 cP (mPas).
- **Working Pressure:**
  - PP body:
    - 6 bar (87 psi) @ 25°C (77°F)
    - 3 bar (44 psi) @ 60°C (140°F)
  - ECTFE body:
    - 8 bar (116 psi) @ 25°C (77°F)
    - 5 bar (73 psi) @ 60°C (140°F)
  - SS body:
    - 8 bar (116 psi) @ 60°C (140°F).
- **Enclosure:** IP65.

### Wetted Materials:

- **PP version:**
  - Sensor Body: PP
  - O-ring: FPM
  - Gear: ECTFE (Halar)
  - Shaft: zircone
- **ECTFE version:**
  - Sensor Body: ECTFE (Halar)
  - O-ring: FPM
  - Gear: ECTFE (Halar)
  - Shaft: zircone
- **Stainless Steel:**
  - Sensor Body: SS AISI 316L
  - O-ring: FPM
  - Gear: ECTFE (Halar)
  - Shaft: Stainless Steel.
- **Connections:** ¼" GAS female.
- **Cable length:** 2 m (6.5 ft) standard.

### Standards & Approvals

- **Manufactured under ISO 9001 (Quality).**
- **Manufactured under ISO 14001 (Environmental Management).**
- **CE.**

### Specific for F3.81.H

- **Supply voltage:** 5 to 24 VDC  $\pm$ 10%, regulated
- **Supply current:** < 15 mA @ 24 VDC
- **Output signal:** square wave Cmos (NPN / PNP)
- **K-factor = 5950 Pulses/Liter (22521 Pulses/U.S. Gallon)**

### Pressure drop

